



# PermaBond®

Engineering Adhesives

NEW PermaBond Adhesives

## Low odor / Non-blooming Cyanoacrylates

### PermaBond 940 series

PermaBond 940 series are quick setting instant adhesives that are suitable for applications with minimal ventilation. They are formulated to bond rubber, metal and a variety of plastics. They are especially suited for dark colored plastics that would show signs of blooming with conventional cyanoacrylates.



- One part
- Fast cure
- Low odor
- Solvent Free
- Non blooming
- Wide viscosity range
- Good aesthetics (virtually invisible bond)
- Versatile – bonds a variety of substrates including plastics and metals

Properties	940	941	943	947
Viscosity @ 25°C (nominal)	7 cPs	30 cPs	125 cPs	1350 cPs
Shear Strength on Steel	2600psi	2600psi	2600psi	2600psi
Appearance	Colorless	Colorless	Colorless	Colorless
Gap fill (inch)	0.0015	0.002	0.006	0.01
Set Time (seconds)	15-30	30-60	20-60	15-30

Please call the Help Line at 800-640-7599 for assistance in choosing the right PermaBond product for your application. To receive future NEW product information send your contact details by email to [info@permabondllc.com](mailto:info@permabondllc.com) or call 800-714-0170.